Claims

- 1. A process for the production of a eukaryotic alkaline phosphatase in yeast cells comprising the steps: a) cloning [a] an alkaline phosphatase gene sequence into different vectors b) transformation of the yeast, c) expression of the alkaline phosphatase and d) purification of the alkaline phosphatase, wherein
 - a first vector <u>is utilized that</u> has a resistance gene for a first selection marker,
 - transformants <u>are used</u> which have integrated the resistance gene and the gene sequence into the genome, <u>said transformants</u> <u>being</u> [are] selected by growth on nutrient medium containing a low concentration of a first selection marker,
 - the gene copy number is increased by multiple transformation in which multiple transformants are selected by growth on nutrient medium at an increased selection pressure,
 - a second vector is [added] <u>used</u> which has a resistance gene for a second selection marker,
 - the gene copy number is increased by multiple transformation with the second vector in which multiple transformants are selected by growth on nutrient medium at an increased selection pressure and
 - those [clones] <u>tranformants</u> [are selected] which have integrated several copies of the gene sequence and the selection marker resistance genes in a stable manner <u>are selected for producing</u> the eukaryotic alkaline phosphatase.
- 2. The process according to <u>claim 1</u> [the invention], wherein the gene sequence <u>for the alkaline phosphatase</u> corresponds to SEQ ID NO:1.

- 3. The process as claimed in [one of the claims 1 or 2] claim 1, wherein the alkaline phosphatase gene sequence corresponds to SEQ ID NO:5.
- 4. The process as claimed in [one of the claims 1 to 3] claim 1, wherein methylotrophic yeast cells are used.
- 5. The process as claimed in [one of the claims 1 to 4] claim 1, wherein Pichia pastoris or Hansenula polymorpha is used as the yeast strain.
- 6. The DNA sequence according to SEQ ID NO:5.
- 7. A transformation vector containing SEQ ID NO:5.
- 8. The vector as claimed in claim 7, which essentially corresponds to pHAP10-3.
- 9. <u>A vector [containing] comprising</u> the [entire] expression cassette from pHAP10-3.
- 10. The vector as claimed in claim 9, which essentially corresponds to pHAP10-3/9K.
- 11. \underline{A} host strain transformed with a vector as claimed in claim 9 or 10.
- 12. A host strain transformed with the vector pHAP10-3/9K and/or a vector as claimed in claims 7 or 8.

- 13. The host strain as claimed in claim 12, wherein Pichia pastoris or Hansenula polymorpha is used as the host strain.
- 14. A Pichia pastori X-33 <u>yeast</u> strain transformed with a vector as claimed in claims 8 to 10.
- 15. A process for producing a eukaryotic highly active alkaline phosphatase, [wherein] comprising the step of expressing the enzyme [is expressed] in a host strain as claimed in one of the claims 11 to 14.

- A process for the production of a eukaryotic alkaline phosphatase in yeast cells comprising the steps: a) cloning an alkaline phosphatase gene sequence into different vectors b) transformation of the yeast, c) expression of the alkaline phosphatase and d) purification of the alkaline phosphatase, wherein
 - a first vector is utilized that has a resistance gene for a first selection marker,
 - transformants are used which have integrated the resistance gene and the gene sequence into the genome, said transformants being selected by growth on nutrient medium containing a low concentration of a first selection marker,
 - the gene copy number is increased by multiple transformation in which multiple transformants are selected by growth on nutrient medium at an increased selection pressure,
 - a second vector is used which has a resistance gene for a second selection marker,
 - the gene copy number is increased by multiple transformation with the second vector in which multiple transformants are selected by growth on nutrient medium at an increased selection pressure and
 - those tranformants which have integrated several copies of the gene sequence and the selection marker resistance genes in a stable manner are selected for producing the eukaryotic alkaline phosphatase.
- 2. The process according to claim 1, wherein the gene sequence for the alkaline phosphatase corresponds to SEQ ID NO:1.

- 3. The process as claimed in claim 1, wherein the alkaline phosphatase gene sequence corresponds to SEQ ID NO:5.
- 4. The process as claimed in claim 1, wherein methylotrophic yeast cells are used.
- 5. The process as claimed in claim 1, wherein Pichia pastoris or Hansenula polymorpha is used as the yeast strain.
- 6. The DNA sequence according to SEQ ID NO:5.
- 7. A transformation vector containing SEQ ID NO:5.
- 8. The vector as claimed in claim 7, which essentially corresponds to pHAP10-3.
- 9. A vector comprising the expression cassette from pHAP10-3.
- 10. The vector as claimed in claim 9, which essentially corresponds to pHAP10-3/9K.
- 11. A host strain transformed with a vector as claimed in claim 9 or 10.
- 12. A host strain transformed with the vector pHAP10-3/9K and/or a vector as claimed in claims 7 or 8.
- 13. The host strain as claimed in claim 12, wherein Pichia pastoris or Hansenula polymorpha is used as the host strain.

- 14. A Pichia pastori X-33 yeast strain transformed with a vector as claimed in claims 8 to 10.
- 15. A process for producing a eukaryotic highly active alkaline phosphatase, comprising the step of expressing the enzyme in a host strain as claimed in one of the claims 11 to 14.

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